

Product Feature :

GURAM® is TPE compounding produced by KESUN. It's safe, recyclable and environmentally friendly with soft touch and good elasticity and also excellent pigmentation, as well as good weather resistance. It is used in injection, extrusion, calendaring and blow molding with good processing stability. It has wide applications in daily necessities, sports accessories, toys, decorative materials, auto parts and other applications.

KX70A-XU is an ammonia polyurethane thermoplastic elastomer with low odour, good heat resistance and smooth surface. It is an injection molding grade specification for high-end products.

Product Properties :

Typical Properties	Test Method	Units	Typical values*
Form	N/A	-	Particle
Hardness	ASTM D-2240	shore A	70
Specific gravity	ASTM D792	g/cm ³	1.2
100% Modulus of elasticity	ASTM D412	MPa	2.2
Tensile Stress	ASTM D-412	MPa	25
Tear Strength	ASTM D-624	N/mm	50
Ultimate Elongation	ASTM D-412	%	700

*Above data for reference only.

Kunshan Kesun Polymer Co., Ltd

Add: No 108 Jinmao Road, Zhoushi Town, Kunshan City, Jingshu, China

Tel: 0512-55173009

Web: www.kesuntpe.com

PC: 215300

Fax: 0512-57784279

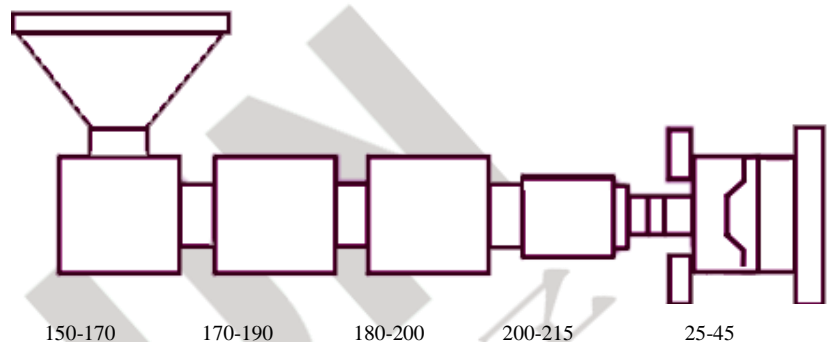
E-mail: info@kesuntpe.com

Processing Guidelines :

Injection Moulding Guidelines

Mold Shrinkage:	0.015~0.025 inch/inch
Injection Speed:	Medium - Fast
Injection Pressure:	Medium - Fast
Back Pressure:	Low - Medium
Holding Pressure:	Sufficient to pack the mould
Cooling:	Can be demoulded when parts have sufficiently cooled

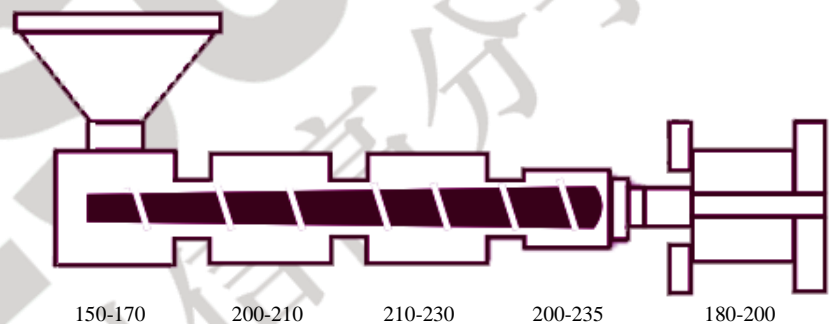
Barrel Temperature (°C)



Extrusion Guidelines

L/D Ratio:	20:1 - 25:1
Compression Ratio:	2.5 - 3.0
Breaker Plate/Screen:	Both should be used
Draw Down:	5 - 10%
Cooling:	Cold water bath

Barrel Temperature (°C)



Processing Notes:

- A、Drying before processing, it is recommended to dry for 3-5 hours at 90 degrees centigrade. If it is damp, the drying time will be lengthened.
- B、Cleaning the screw and die with PP or PE before and after processing.
- C、The gate and runner can be recycled, but less than 15%.
- D、PE/EVA base color masterbatch is better for coloring.

The information and suggestions contained in this bulletin are to the best of our knowledge, accurate and reliable, but no guarantee of their accuracy is made. All products are sold upon condition that purchasers shall make their own tests to determine the suitability of such products for their particular purposes and uses and purchasers assume all risks and liability for the results of use of the products, including use in accordance with seller's suggestions. Nothing in this bulletin constitutes permission or a recommendation to practice or use any invention covered by any patent owned by this company or by others. There is no warranty of merchantability and there are no other warranties for the products described.

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